

Receiving Report

Date: 14/9/10

Batch No: n/30312

Supplier: FMXSS

Dart P/O: 2387

Packing Slip: Yes ☐ No ☐
 Invoice: Yes ☐ No ☐
 Receipt: Cash ☐ Cr ☐
 New Supplier Yes ☐ No ☐

Release Note Attached: Yes ☐ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☐
 Shipment Complete: Yes ☐ No ☐ N/A ☐
 QC18 Inspection 22/14/09/19 N/A ☐
 Work Order N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver QC12

Production/Admin:
 Date
 Received/Costing
 Initial

Location

Purchase Order Receipt Listing

Wednesday, September 10, 2014 10:10:03 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO25517 Receipt Dates from 9/10/2014 to 9/10/2014 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Rev Date/ Rev Emp	Rev Qty (PO U/M)	Cost Per Unit/ Rev Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO25517	3		M6061T6S.040 sf		8/29/2014	9/10/2014	192.0000	\$1.82	0.0000	0	\$349.49
CAD	No		6061-T6 .040 Sheet sf m130312		192.0000	DES102		\$349.49	0.0000	0	
	4		M7075T6B2-000X00. f 750		8/29/2014	9/10/2014	24.0000	\$12.24	0.0000	0	\$293.66
	No		7075-T6 BAR 2.000" f X 0.750"		24.0000	DES102		\$293.66	0.0000	0	
	5		M7075T6B1.500X1.5 f 00		8/29/2014	9/10/2014	24.0000	\$15.01	0.0000	0	\$360.25
	No		7075 T6 BAR 1.500 f x 1.500		24.0000	DES102		\$360.25	0.0000	0	
	6		M7075T6B0.375X8.0 f 00		8/29/2014	9/10/2014	24.0000	\$18.65	0.0000	0	\$447.71
	No		7075-T6 Plate 0.375" f X 8.000", QQ-A 250/12		24.0000	DES102		\$447.71	0.0000	0	
	7		M7075T6B1.000X00. f 250		8/29/2014	9/10/2014	12.0000	\$7.28	0.0000	0	\$87.37
	No		7075-T6 BAR 1.000" f X 0.250"		12.0000	DES102		\$87.37	0.0000	0	
	8		M7075T6B1.250X07. f 000		8/29/2014	9/10/2014	60.0000	\$39.64	0.0000	0	\$2,378.34
	No		7075-T6 BAR 1.25" f X 7.000" ORDER PRE CUT TO 50.00"		60.0000	DES102		\$2,378.34	0.0000	0	
			m130312								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID/Vendor Name	VC-COP001 Thyssenkrupp Materials CA Ltd										
PO25517	9		M7075T6B1.750X02 f 250		8/29/2014	9/10/2014	48.0000	\$19.54	0.0000	0	\$938.09
CAD	No		7075-T6 BAR 1.750" f X 2.250" m130312		48.0000	DESJ02		\$938.09	0.0000	0	
	10		M7075T6B4.000X03 f 000		8/29/2014	9/10/2014	24.0000	\$55.57	0.0000	0	\$1,333.56
	No		7075-T6 BAR 4.000" f X 3.000" m130312		24.0000	DESJ02		\$1,333.56	0.0000	0	
	11		71401-45		8/29/2014	9/10/2014	1.0000	\$0.00	0.0000	0	\$0.00
	No		m130312		1.0000	DESJ02		\$0.00	0.0000	0	
Total Received Quantity:											409.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$6,188.47
Total Balance Due Quantity:											0.0000

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 894914
Ship Date 05Sep14 at 9:56 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-716381- 1 Your PO # 25517
ALUMINUM SHEET 6061 T6

.0400 Nom X 48.0000" X 144.0000"

Heat Number Tag No
678151A2 329183

Quantity PCS Wt LBS
192.00 SFT 4 108

2) Our Order PEC-716381- 2 Your PO # 25517
Part # QQ-A-250/12 Rel #

ALUMINUM PLATE 7075-T651

.750" THICK X 2.0000" X 144.0000"

Heat Number Tag No
687073A7 329185

Quantity PCS Wt LBS
4.00 SFT 2 44

3) Our Order PEC-716381- 3 Your PO # 25517
Part # QQ-A-225/9 Rel #

ALUMINUM SQUARE BAR 7075-T651

1.50" X 144.0000"

Heat Number Tag No
MA20133796 329188

Quantity PCS Wt LBS
24 FT 2 66

4) Our Order PEC-716381- 4 Your PO # 25517
Part # QQ-A-250/12 Rel #

ALUMINUM PLATE 7075-T651

.375" THICK X 8.0000" X 144.0000"

Heat Number Tag No
R12372 329189

Quantity PCS Wt LBS
16.00 SFT 2 87

Page: 1Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 894914
Ship Date 05Sep14 at 9:56 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

5) Our Order PEC-716381- 5 Your PO # 25517
Part # QQ-A-250/12 Rel #

ALUMINUM PLATE 7075-T651

.250" THICK X 1.0000" X 144.0000" ✓

Heat Number Tag No
682597A0 329190

Quantity PCS Wt LBS
1.00 SFT 1 4

6) Our Order PEC-716381- 6 Your PO # 25517
Part # QQ-A-250/12 Rel #

ALUMINUM PLATE 7075-T651

1.250" THICK X 7.0000" X 50.0000"

Heat Number Tag No
719263 329191

Quantity PCS Wt LBS
29.17 SFT 12 581

7) Our Order PEC-716381- 7 Your PO # 25517
Part # QQ-A-250/12 Rel #

ALUMINUM PLATE 7075-T651

1.750" THICK X 2.2500" X 144.0000"

Heat Number Tag No
719191 329192

Quantity PCS Wt LBS
9.00 SFT 4 241

8) Our Order PEC-716381- 8 Your PO # 25517
Part # QQ-A-250/12 Rel #

ALUMINUM PLATE 7075-T651

3.00" THICK X 4.0000" X 72.0000"

Heat Number Tag No
719058 329193

Quantity PCS Wt LBS
8.00 SFT 4 369

TOTAL: Tags 8 PCS 31 LBS 1500

Heat Number
678151A2
682597A0

*** Chemical Analysis ***

Page: 2Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
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REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 894914
Ship Date 05Sep14 at 9:56 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

=====

B I L L O F L A D I N G

687073A7
719263
MA20133796
R12372

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 3 SKDIS 4 BDLS 1 TUBE GW 1868 lbs

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
INVENTORY, SEPT. 18 & 19/2014. THERE WILL BE NO
CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
OFFICE WILL REMAIN OPEN.

Page: 3 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400222112-20		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR01644		PRODUCT DESCRIPTION: HT Flat Sheet
KAISER ORDER NUMBER: 1173240	LINE ITEM: 2	SHIP DATE: 06/06/2014	ALLOY: 6061	CLAD: BARE	TEMPER: T6
WEIGHT SHIPPED: 10794 LB	QUANTITY: 417 PCS EST.	B/L NUMBER: 2048263	GAUGE: 0.0400 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN
SHIP TO: COPPER & BRASS SALES 905 CARLOW DRIVE UNIT D BOLINGBROOK, IL 60490 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1786655: LOT 678151A2: 146 pieces
MHU 1786656: LOT 678151A2: 125 pieces
MHU 1788093: LOT 678151A2: 72 pieces
LOT 678228A8: 74 pieces

and
14/09/10

Certified Specifications

AMS 4027/RevN ASME SB 209/Rev2010 ASTM B 209/Rev10 CMMP 019/RevD CMMP 025/RevU

Test Code: 1511

Test Results:

LOT: 678151A2 CAST: 027 DROP: 79 INGOT: 1

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T6	LT / 02 (Min:Max)	46.7 : 47.1 (322 : 325)	39.8 : 40.2 (274 : 277)	12.3 : 12.5

(ASTM E1251)
Chemistry: SI FE CU MN MG CR ZN TI V ZR OTHER
Actual 0.70 0.5 0.31 0.10 1.1 0.19 0.08 0.03 0.01 0.00 TOT 0.04

LOT: 678228A8 CAST: 027 DROP: 75 INGOT: 2

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T6	LT / 02 (Min:Max)	46.4 : 47.1 (320 : 325)	39.6 : 40.1 (273 : 276)	12.4 : 12.7

(ASTM E1251)
Chemistry: SI FE CU MN MG CR ZN TI V ZR OTHER
Actual 0.71 0.5 0.30 0.10 1.1 0.20 0.08 0.03 0.01 0.00 TOT 0.05

Plant Serial: 4336089
Kaiser Order Number: 1173240
Line Item: 2

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403355833

CstAr

CstOr 260968

Wgt.: 108.380 LB

Date 08/27/2014

John R. Zumbach

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

Chemistry:		SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
6061	MIN	0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00	MAX 0.05
	MAX	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	TOT 0.15
Aluminum Remainder												

Miscellaneous Notes

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of AMS-QQ-A-250/11, Rev. A.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1231 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n:1907/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR



Plant Serial: 4336089
Kaiser Order Number: 1173240
Line Item: 2

Page 2 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403355833
CstAr CstOr 260968
Wgt.: 108.380 LB Date 08/27/2014





INSPECTION CERTIFICATE № 14.5639

EN 10204 - 3.1

Certified by Russian Register



Consigner: KAMENSK URALSKY METALLURGICAL WORKS				JOINT STOCK COMPANY						
5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 58										
Consignee: Thyssen Krupp Materials NA				Quantity, pcs.: 2						
				Net Weight, kg.: 2530						
Contract No.: N14893-S				S.O. No.: N14893						
P.O. No.: 5400210996-R01				Lot No.: 1						
Article No.: ALFLR01006 0030				Package No.: 632683						
Description of Goods: Plates				Requirements on the Products:						
Grade of Product		Dimensions, inch/mm		Material conforms to quality of alloy: 7075 T651						
		3.03"X60.5"X144.5" 76.960X1536.7X3670.3		Product conforms to all requirements of: ASTM-B209-10, AMS-QQ-A250/12AMS4045K, This product conforms to European Union RoHS Directive 2002/95/EC						
Mechanical Properties										
The Condition of Tested Standards	Lot No.	Cast No.	Quantity simple	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				ksi	ksi	ksi	ksi	min	max	
				min	max	min	max	min	max	
Required				71.0	-	58.0	-	5.0	-	-
-	719058	12-2550	2	80.8	81.0	72.1	72.2	9.5	10.0	-
Chemical Composition, %										
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4	0.5	1.2-2.0	0.3	2.1-2.9	0.18-0.28	-	5.1-6.1	0.2	-
Contents	0.05	0.19	1.4	0.04	2.5	0.19	-	5.8	0.03	-
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
								Each	Total	
Required	-	-	-	-	-	-	-	0.05	0.15	remainder
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
Other Tests										
Method	Macro-structure	Micro-structure	UT	Electro-conductivity	SCF	Contents H2 of metals cm3/100gr	Mercury - Free "Russia is country of melt and manufacture"			
Result	-	-	-	-	-	0.22				

On behalf:

OAO KUMZ

Date:

26.02.14

Inspector:

K.V. Zyryanova

Inspection Department Engineer

N.V. Alekhina



INSPECTION CERTIFICATE № 14.11959

EN 10204 - 3.1



Certified by Russian Register

Consigner: KAMENSK URALSKY METALLURGICAL WORKS JOINT STOCK COMPANY 5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 68										
Consignee: Thyssen Krupp Materials NA				Quantity, pcs.: 4 Net Weight, kg.: 2180						
Contract No.: N15025-S P.O. No.: 5400217784-R01 Article No.: ALFLR00995 0030				S.O. No.: N15025 Lot No.: 1 Package No.: 635321						
Description of Goods: Plates Grade of Product:				Requirements on the Products: Material conforms to quality of alloy: 7075 T651						
Dimensions, inch/mm 1.28"X60.5"X144.5" 32.510X1536.7X3670.3				Product conforms to all requirements of ASTM-B209-10/AMS-QQ-A250/12AMS4045K, This product conforms to European Union RoHS Directive 2002/95/EC						
Mechanical Properties										
The Condition of Tested Standards	Lot No.	Cast No.	Quantity single	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				ksi	ksi	ksi	ksi	min	max	
Required				77.0	-	67.0	-	6.0	-	-
-	719263	12-2699	4	86.8	87.7	78.0	79.7	14.0	14.5	-
Chemical Composition, %										
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4	0.5	1.2-2.0	0.3	2.1-2.9	0.18-0.28	-	5.1-6.1	0.2	-
Contents	0.06	0.16	1.3	0.07	2.4	0.18	-	5.8	0.03	-
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
								Each	Total	
Required	-	-	-	-	-	-	-	0.05	0.15	remainder
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
Other Tests										
Method	Macro- structure	Micro- structure	UT	Electro- conductivity	SCF	Contents H2 of metals cm3/100gr	Mercury - Free "Russia is country of melt and manufacture"			
Result	-	ok	-	-	-	0.22	No Weld Repair			

On behalf: OAO KUMZ
 Date: 26.04.14
 Inspector: K.V. Zyryanova
 Inspection Department Engineer: N.V. Alekhina

Form № QAD/3-001, Revision 01

From: ThyssenKrupp Materials NA
 Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403355899
 CstAr CstOr 260968
 Wgt.: 581 LB Date 08/28/2014

John R. Zambetti



ThyssenKrupp Materials NA
Copper and Brass Sales Division
22355 West 11 Mile Road
SOUTHFIELD MI 48033
Tel.: +12482335700 Fax: +12482335888

Order number	Ord-pos	Del-pos	Part description
Customer PO	PO date	Quantity	Customer Part
MTR header	MTR type	Search criteria	Heat lot
=====	=====	=====	=====
81A/1402075985	000110	900001	7075 Aluminum - T651 Non-USI 1.25000 (+)
260968	08/26/2014	12 ST	
Att_001.PDF	ACAP	921009113520140002	719263

Delivery number	2403355899
Date	08/27/2014

THYSSENKRUPP MATERIALS NA - ECAD
2821 LANGSTAFF ROAD
CONCORD L4K 5C6
CANADA

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400215135-20		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR00983-48.5		PRODUCT DESCRIPTION: Sawed Plate
KAISER ORDER NUMBER: 1169391	LINE ITEM: 2	SHIP DATE: 04/25/2014	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 4891 LB	QUANTITY: 27 PCS EST.	B/L NUMBER: 2047540	GAUGE: 0.2500 IN	WIDTH: 48.500 IN	LENGTH: 144.500 IN
SHIP TO: COPPER & BRASS 1015 SAINT JEROME ST. MISHAWAKA, IN 46544 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1779069: LOT 682597A0: 5 pieces
MHU 1779153: LOT 682597A0: 22 pieces

and 14/09/10

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ASTM B 209/Rev10 CMMP 025/RevU

Test Code: 1512

Test Results:

LOT: 682597A0 CAST: 619 DROP: 01 INGOT: 1

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 04 (Min:Max)	85.4 : 86.8 (589 : 598)	75.2 : 76.4 (519 : 527)	11.3 : 12.2

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.13	1.5	0.03	2.5	0.18	5.9	0.03	0.01	0.00	TOT 0.04

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	MAX 0.05
	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4331492
Kaiser Order Number: 1169391
Line Item: 2

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403355898

CstAr

CstOr 260968

Wgt.: 4 LB

Date 08/28/2014

John R. Zumbach

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

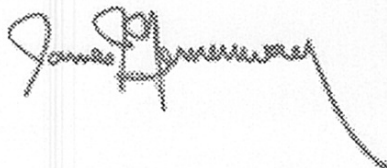
<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1251 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

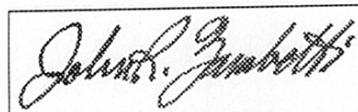
JAMES HEMENWAY, LABORATORIES SUPERVISOR



Plant Serial: 4331492
Kaiser Order Number: 1169391
Line Item: 2

Page 2 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403355898
CstAr CstOr 260968
Wgt.: 4 LB Date 08/28/2014





ThyssenKrupp Materials NA
Copper and Brass Sales Division
22355 West 11 Mile Road
SOUTHFIELD MI 48033
Tel.: +12482335700 Fax: +12482335888

Order number	Del-pos	Part description
Customer PO	Quantity	Customer Part
MTR header	Search criteria	Heat lot
81A/1402075985	900001	7075 Aluminum - T651 Non-UI 0.25000 (+-
Att_001.PDF	08/26/2014	1 ST
	ACAP	930252360920140002 682597A0

Delivery number	2403355898
Date	08/27/2014

THYSSENKRUPP MATERIALS NA - ECAD
2821 LANGSTAFF ROAD
CONCORD L4K 5C6
CANADA



INSPECTION CERTIFICATE № 14.9424

EN 10204 - 3.1

Certified by Russian Register



Consigner: KAMENSK URALSKY METALLURGICAL WORKS JOINT STOCK COMPANY 5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 68										
Consignee: Thyssen Krupp Materials NA					Quantity, pcs.: 1					
Contract No.: N14893-S					S.O. No.: N14893					
P.O. No.: 5400210996-R01					Lot No.: 1					
Article No.: ALFLR00996 0060					Package No.: 634230					
Description of Goods: Plates					Requirements on the Products:					
Grade of Product			Dimensions, inch/mm		Material conforms to quality of alloy: 7075 T651					
			1.78"X60.5"X144.5" 45.210X1536.7X3670.3		Product conforms to all requirements of ASTM-B209-10, AMS-QQ-A250/12AMS4045K, This product conforms to European Union RoHS Directive 2002/95/EC					
Mechanical Properties										
The Condition of Tested Standards	Lot No.	Cast No.	Quantity sample	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				ksi	ksi	ksi	ksi	min	max	
Required				77.0	-	67.0	-	6.0	-	-
-	719191	20-6581	2	80.1	80.5	71.4	72.0	13.0	13.5	-
Chemical Composition, %										
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4	0.5	1.2-2.0	0.3	2.1-2.9	0.18-0.28	-	5.1-6.1	0.2	-
Contents	0.03	0.15	1.4	0.02	2.3	0.19	-	5.6	0.05-0.06	-
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
								Each	Total	
Required	-	-	-	-	-	-	-	0.05	0.15	remainder
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
Other Tests										
Method	Macro- structure	Micro- structure	UT	Electro- conductivity	SCF	Contents H2 of metals cm3/100gr	Mercury - Free "Russia is country of melt and manufacture"			
Result	-	-	-	-	-	0.22				

On behalf:

OAO KUMZ

Date:

03.04.14

Inspector:

N.A. Hmylnina

Inspection Department Engineer:

N.V. Alekhina

Form № QAD/3-001, Revision 01

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403355895

CstAr

CstOr 260968

Wgt.: 241 LB

Date 08/28/2014



ThyssenKrupp Materials NA
Copper and Brass Sales Division
22355 West 11 Mile Road
SOUTHFIELD MI 48033
Tel.: +12482335700 Fax: +12482335888

Order number	Ord-pos	Del-pos	Part description
Customer PO	PO date	Quantity	Customer Part
MTR header	MTR type	Search criteria	Heat lot
=====	=====	=====	=====
81A/1402075985	000070	900001	7075 Aluminum - T651 Non-USI 1.75000 (+)
	08/26/2014	4 ST	
Att_001.PDF	ACAP	921023274720140001	719191

Delivery number	2403355895
Date	08/27/2014

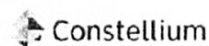
THYSSENKRUPP MATERIALS NA - ECAD
2821 LANGSTAFF ROAD
CONCORD L4K 5C6
CANADA

Constellium Valais SA

CH-3960 Sierre
Suisse

Aerospace and Transportation
Europe - AT Valais, Usines de Sierre et Steg

Tel : +41(0) 27 457 51 11
<http://www.constellium.com>



CONSTELLIUM ROLLED PRODUCTS
RAVENSWOOD, LLC

US -26164 RAVENSWOOD

INSPECTION CERTIFICATE

According To **EN 10204-3.1**
Disp. Advice / Cert **0080237066**
Date **10/07/2013** Page **1**

Your Order **5400179908**
Copper
Project
Dated **01/05/2013**
Our Confirmation No. **143280-50**
Customer No. **606281**
Sales Contact **Fabienne Salamin**
++41 (27) 457 6432
Certificate Dpt : **41 27 457 66 92**

Aluminium plates (in **AA7075-T651**, mill finish, Alumatex paper interleaved
To AMS 4045K, AMS QQ-A-250/12 August 1997, ASTM B209 and SIE0002

Your article : 012-000501

Lot	Production No.	Weight	Quantity	Dimensions
R12372	6241623	3117.28 Lbs	9	0.375" x 60.50" x 144.50"

Mechanical and technological properties

Sample	Temper	Ksi-UTS	Ksi-YS	A%2Inch	HB							
min-max	T651	>=78	>=67	>=9								
min-max												

Measured values

R12372-1	T651	86.0	75.5	14	174							
R12372-2	T651	85.4	75.5	14	176							

Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min			1.2		2.1	.18		5.1			
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20		

Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

31374812	0.06	0.17	1.47	.028	2.44	0.19	.0037	5.63	.022		
----------	------	------	------	------	------	------	-------	------	------	--	--

Remark

This certificate of conformance verifies that the organization took effective
control of quality to meet the specified requirements on both the sales order(s)
and the customer purchase order(s)

*** COUNTRY OF ORIGIN AND MANUFACTURE : SWITZERLAND ***

Compliant to the European Union Directive 2011/65/EU also known as RoHS

Alain Thurre

Inspection Department

Valid without signature 03

Système de Management certifié

ISO 9001 / ISO 14001 / OHSAS 18001

Déclaration d'attribution on demand



ThyssenKrupp Materials NA
Copper and Brass Sales Division
22355 West 11 Mile Road
SOUTHFIELD MI 48033
Tel.: +12482335700 Fax: +12482335888

Order number	Ord-pos	Del-pos	Part description
Customer PO	PO date	Quantity	Customer Part
MTR header	MTR type	Search criteria	Heat lot
81A/1402075985	000040	900001	7075 Aluminum - T651 Non-USI 0.37500 (+-
	08/26/2014	2 ST	
Att_001.PDF	ACAP	921023509120140001	R12372

Delivery number	2403355892
Date	08/27/2014

THYSSENKRUPP MATERIALS NA - ECAD
2821 LANGSTAFF ROAD
CONCORD L4K 5C6
CANADA

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400222382-30		WORK PACKAGE:		CUSTOMER PART NUMBER: ALFLR03206-60.5		PRODUCT DESCRIPTION: Sawed Plate	
KAISER ORDER NUMBER: 1173576	LINE ITEM: 3	SHIP DATE: 07/07/2014	ALLOY: 7075	CLAD: BARE	TEMPER: T651		
WEIGHT SHIPPED: 6690 LB	QUANTITY: 10 PCS EST.	B/L NUMBER: 2048729	GAUGE: 0.7500 IN	WIDTH: 60.500 IN	LENGTH: 144.500 IN		
SHIP TO: COPPER & BRASS 1015 SAINT JEROME ST. MISHAWAKA, IN 46544 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US				

MHU 1793594: LOT 687073A7: 5 pieces
MHU 1798957: LOT 697896A9: 5 pieces

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ASTM B 209/Rev10

Test Code: 1512

Test Results:

LOT: 687073A7 CAST: 632 DROP: 05 INGOT: 3

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	84.1 : 84.3 (580 : 581)	74.2 : 75.0 (512 : 517)	13.6 : 14.1

(ASTM E1251)
Chemistry: SI FE CU MN MG CR ZN TI V ZR OTHER
Actual 0.08 0.20 1.4 0.03 2.5 0.20 5.7 0.03 0.01 0.01 TOT 0.05

LOT: 697896A9 CAST: 632 DROP: 67 INGOT: 1

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	83.9 : 84.6 (578 : 583)	74.2 : 74.6 (512 : 514)	13.9 : 14.0

(ASTM E1251)
Chemistry: SI FE CU MN MG CR ZN TI V ZR OTHER
Actual 0.07 0.15 1.5 0.04 2.5 0.21 5.8 0.03 0.01 0.01 TOT 0.05

Plant Serial: 4339171
Kaiser Order Number: 1173576
Line Item: 3

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403355886

CstAr

CstOr 260968

Wgt.: 44 LB

Date 08/28/2014

John R. Zumbach

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

Chemistry:		SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15
Aluminum Remainder												

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 232.223 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1251 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) 1907/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway

Plant Serial: 4339171
Kaiser Order Number: 1173576
Line Item: 3

Page 2 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403355886
CstAr CstOr 260968
Wgt.: 44 LB Date 08/28/2014

John R. Zumbatti



ThyssenKrupp Materials NA
Copper and Brass Sales Division
22355 West 11 Mile Road
SOUTHFIELD MI 48033
Tel.: +12482335700 Fax: +12482335888

Order number	Del-pos	Part description
Customer PO	Quantity	Customer Part
MTR header	Search criteria	Heat lot
81A/1402075985	900001	7075 Aluminum - T651 Non-USI 0.75000 (+-
	000020	
	08/26/2014	
	ACAP	
Att_001.PDF	921031444220140001	687073A7

Delivery number	2403355886
Date	08/27/2014

THYSSENKRUPP MATERIALS NA - ECAD
2821 LANGSTAFF ROAD
CONCORD L4K 5C6
CANADA

Certified Inspection Report

01/31/14
00:25:41

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662



ALCOA

Customer: **Copper Brass Sales** Customer P.O. No.: **5400211578** Customer Part No.: **(ALSQ00010)** Alcoa Order No.: **MMC-B0354-020** Govt. Contract No.: **000161748**

Ship To: **Copper and Brass Sales, I**
13338 Orden Dr. Building
Santa Fe Springs, CA 906

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet.

Manufactured under an ISO/TS 16949 registered quality management system
Melted and manufactured in the USA.

James E. Samuel II
James E. Samuel II, Quality Assurance Manager

Date Shipped: **01/30/14** Weight Shipped: **855 lbs** Product: **CFRB-CF SQ** Specific Length: **BOL 000161748**
Alloy - Temper: **7075-T651** Size: **1.50000 IN** Shape: **SQ** Config: **12 FT** ORR

Specifications:
ASTM B211-12E1
AMS 4123H
QQA-225/9E
AMS-QQA-225/9
Material conforms to T6 requirements

ord 14/09/10

Product produced and marked to the requirements of AMS-QQ-A-225/9 also meets the requirements of QQ-A-225/9
Product produced and marked to the requirements of QQ-A-225/9 also meets the requirements of AMS-QQ-A-225/9

TEST REQUIREMENTS	Test	Test	Test	Test	Test	Test	Test	Test	Test
	U.T.S.	T.Y.S.	%Elong						
Max:	77.0	66.0	07.0						
Min:									

Test Results	No. of Tests	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong					
Lot / Work Order	3	82.8	75.9	16.0					
MA20133796		81.6	73.8	15.0					
Max:									
Min:									

When 2 or more tests per lot are made, the highest and lowest values are reported.
Analysis obtained from one or more samples in this lot.

TEST ABBREVIATIONS		T.Y.S.		Tensile Yield Strength KSI 2% offset		%Elong		Elongation % in 2"	
U.T.S.	Ultimate Tensile Strength KSI								
Aluminum Association Chemical Composition Limits (in Weight %)									

ALLOY	MAX	MIN	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%AL
			0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	Rem
7075					1.2		2.1	0.18	5.1		Total	

Actual Started Chemistry												
LOT/WORK ORDER												
	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL	
MAX	0.05	0.08	1.7	0.00	2.5	0.20	5.9	0.03	LT 0.05	LT 0.15	Rem	
MIN	0.04	0.06	1.6	0.00	2.5	0.20	5.7	0.02				
MA20133796												

NOTES:

Material compliant with DFARS 252.225-7001 (Buy American Act)
Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.
This alloy meets the requirements of EU 2011/65/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

From: ThyssenKrupp Materials NA
Cust: THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403356008
CstAr CstOr 260968
Wgt.: 65.769 LB Date 08/27/2014

John R. Zambelli

Certified Inspection Report

01/31/14
00:25:41

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662
Govt. Contract No.



ALCOA

Customer
Copper Brass Sales

Customer P.O. No.
5400211578

Customer Part No.
(ALSQ00010)

Alcoa Order No.
MMC-B0354- -020

Govt. Contract No.

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403356008
CstAr CstOr 260968
Wgt.: 65.769 LB Date 08/27/2014

John R. Zambetti

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061-T6 .040 sheet
 RECEIVED BY: Lin
 DATE: 14/09/10
 P/O# 2597 MATERIAL CERT RECEIVED yes
 QUANTITY ORDERED: 192 QUANTITY RECEIVED: 192
 THICKNESS ORDERED: .040 THICKNESS RECEIVED: .040
 SHEET SIZE: _____ SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>amf</u>	BY: _____
DATE: <u>14/09/10</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 2075-T6 2.00X.75
 RECEIVED BY: Line
 DATE: 14/09/10
 P/O# 25517
 QUANTITY ORDERED: 24
 THICKNESS ORDERED: 2.00X.75
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 24
 THICKNESS RECEIVED: 2.00X.75
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CML</u>	BY: _____
DATE: <u>14/09/10</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075-T6 1.5X1.5
 RECEIVED BY: Zino
 DATE: 14/09/10
 P/O# 2557 MATERIAL CERT RECEIVED: yes
 QUANTITY ORDERED: 24 QUANTITY RECEIVED: 24
 THICKNESS ORDERED: 1.5X1.5 THICKNESS RECEIVED: 1.5X1.5
 SHEET SIZE: _____ SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>gmk</u>	BY: _____
DATE: <u>14/09/10</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075-T6
 RECEIVED BY: Line
 DATE: 14/09/10
 P/O# 25517
 QUANTITY ORDERED: 24
 THICKNESS ORDERED: .375X8.00
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 24
 THICKNESS RECEIVED: .385X8.00
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>C.M.F.</u>	BY: _____
DATE: <u>14/09/10</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075-T6
 RECEIVED BY: Zimp
 DATE: 14/09/10
 P/O# 25517
 QUANTITY ORDERED: 12
 THICKNESS ORDERED: 1.00X.25
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 12
 THICKNESS RECEIVED: 1.00X.25
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
INCORRECT FINISH	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORROSION	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>am</u>	BY: _____
DATE: <u>14/09/10</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075-T6
 RECEIVED BY: Line
 DATE: 14/09/16
 P/O# 25577
 QUANTITY ORDERED: 48
 THICKNESS ORDERED: 1.75 X 2.25
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 48
 THICKNESS RECEIVED: 1.875 X 2.30
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
INCORRECT FINISH	Y	<input checked="" type="checkbox"/>	
CORROSION	Y	<input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y	<input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y	<input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	BY: _____
DATE: <u>14/09/16</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075-T6
 RECEIVED BY: Lin
 DATE: 14/09/10
 P/O#: 25517
 QUANTITY ORDERED: 24
 THICKNESS ORDERED: 4.00X3.00
 SHEET SIZE: 9

MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 24
 THICKNESS RECEIVED:
 SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Lin</u>	BY: <u></u>
DATE: <u>14/09/10</u>	DATE: <u></u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075-T6
 RECEIVED BY: Line
 DATE: 14/09/16
 P/O# 2557
 QUANTITY ORDERED: 1.0
 THICKNESS ORDERED: 1.25 x 7.00
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 1.0
 THICKNESS RECEIVED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Line</u>	BY: _____
DATE: <u>14/09/16</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25517**

Purchase Order Date 8/25/2014

PO Print Date 8/27/2014

Page Number 1 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

M/32 3/2

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
3	M6061T6S.040	6061-T6 .040 Sheet	8/29/2014 Yes 8/29/2014		192.00 sf	\$1.98	\$380.00
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209							
Line Total:							\$380.00
4	M7075T6B2.000X00.750	7075-T6 BAR 2.000' X 0.750"	8/29/2014 Yes 8/29/2014		24.00 f	\$13.30	\$319.30
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
Line Total:							\$319.30

Note:

8/27/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25517**

Purchase Order Date 8/25/2014

PO Print Date 8/27/2014

Page Number 2 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

5	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	8/29/2014	24.00	+	\$16.32	\$391.70
			Yes	f			
			8/29/2014				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$391.70

6	M7075T6B0.375X8.000	7075-T6 Plate 0.375" X 8.000", QQ-A 250/12	8/29/2014 FN	24.00	+	\$20.28	\$486.80
			Yes	f			
			8/29/2014				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$486.80

Note:

8/27/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25517**

Purchase Order Date 8/25/2014

PO Print Date 8/27/2014

Page Number 3 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

7	M7075T6B1.000X00.250	7075-T6 BAR 1.000" X 0.250"	8/29/2014	12.00	\$7.92	\$95.00
		Yes	8/29/2014	f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$95.00

8	M7075T6B1.250X07.000	7075-T6 BAR 1.25" X 7.000" ORDER PRE CUT TO 50.00"	8/29/2014	60.00	\$43.10	\$2,586.00
		Yes	8/29/2014	f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: PLEASE CUT 12 PCS AT 50"

Line Total: \$2,586.00

Note:

8/27/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25517**

Purchase Order Date 8/25/2014

PO Print Date 8/27/2014

Page Number 4 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Chantal Lavoie

9	M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	8/29/2014	48.00	✓	\$21.25	\$1,020.00	✓
			Yes	f				
			8/29/2014					

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$1,020.00

10	M7075T6B4.000X03.000	7075-T6 BAR 4.000' X 3.000"	8/29/2014	24.00	X	\$60.42	\$1,450.00	✓
			Yes	f				
			8/29/2014					

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

CUT IN 6FT LENGHT

Line Total: \$1,450.00

Note:

8/27/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25517**

Purchase Order Date 8/25/2014

PO Print Date 8/27/2014

Page Number 5 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

11	71401-45	8/29/2014	1.00	\$0.00	\$0.00
		No			

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality document

14/9/10

Line Total: \$0.00

PO Total: \$6,728.80

CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 8/27/2014